

SYSTEM REPORT: Siemens Magnetom Aera 1.5T – GIE IRM Laon, France - 8th July 2019



CURRENT SYSTEM LOCATION	GIE IRM, Laon
PROJECT NO. (REFERENCE)	PODK02519/002519
INSPECTION DONE BY	Wayne Goring (Trained Siemens MRI Engineer)
DATE OF INSPECTION	08/07/2019
SYSTEM INFORMATION	
Manufacturer and model	Siemens Aera 1.5T – Software syngo MR E11 (The system has benefitted from a recent software upgrade)
System model no.	Aera TIM+DOT 1.5T
System serial no.	41417 System ID M034374
System YOM	23/07/2012
Gradient type	GC 1.5XJ
Nbr of Channels	48
MAGNET INFORMATION	
Magnet YOM	June 2012
Magnet model no.	10126958
Magnet serial no.	21366441
MAGNET INFORMATION	
Current helium level	75.1% as of 8 th July 2019
Magnet pressure	15.51 Good
Shield temperature	50K L Shield 50.0 //// 56.3K B Shield 55.6K Both ok
COOLING SYSTEM INFORMATION	
Compressor model no.	Sumitomo F70H (SN) SC212381G** SW Version 1.7 Latest Version
Compressor YOM	03/2012
Compressor running hours	60935
Compressor pressure level	21 dynamic (running) Good
Last adsorber replacement	Absorber life 30936
Cold-head model no.	RDK-408L3
Cold-head YOM	11/2017
Last cold-head replacement	35L17L45B
PATIENT TABLE INFORMATION	
Table model no.	PTAB
Table serial no.	12811254
Table YOM	2012
Extra trolley available?	No
Table YOM	2012
Positioning pads incl.?	All available and in very good condition

CONSOLE AND WORKSTATION(S) INFORMATION	
Console model no.	HP Z420 10928173
Console serial no.	CZC528126K (Running on Windows 7 Professional)
Console software version	See system photos and report files.
Console software options	See system photos and report files.
Workstation (1) model no.	N/A
Workstation (1) serial no.	N/A
Workstation (1) SW version	N/A
Workstation (1) SW options	N/A
ACCESSORIES, MANUAL HARD-COPIES AND SOFTWARE DISCS	
Software and manuals (list)	• Installation Manuals • Service Manuals • Siemens manuals and magnet maintenance kit • Installation scanner and building drawings • Full-Service History can be requested from the Client as Siemens email the client with service reports via Service Cloud. All service reports are emailed to the client following maintenance or repair works. • Various system master backups with full software located within the technical room.
Any additional items/accessories?	• Magnet service kit available with full parts inside • Magnet transport kit (Sea Freight available) • Injector not included • Patient monitoring CCTV • Bluetooth ECG and pulse monitor included • Additional quench button supplied. • Syngo Via Not included • Shim kit available
MAINTENANCE	
Any major part replacements?	Cold head 2017 Replacement body coil Replacement Head Neck coil Coils installed but not available to be removed are Hand/Wrist coil PA coil Foot/Ankle coil Customer wishes to use these coils on the next Siemens system and specified these were not tested and are to stay.
Is system logbook present?	Yes, all complete and all maintenance / install manuals All user manuals are on CD.
COMMENTS	
Functional condition	1. The scanner is in excellent condition. 2. All system components have been testing and working. 3. The system has benefited from a recent upgrade to software version E11. 4. Turret area all clean and dry

5. Helium is at 75.1%
6. There is some slight damage to the front table right coil port connector on the table.



7. Pulse and ECG monitors tested and working.

Cosmetic condition

Excellent all round, low use MRI scanner – excellent example of an Aera

COILS				
List of coils	Model Nr.	SN	YOM	Comments
	16Ch AI Breast Feet Rap 10185781	1212	2012	PASS QA – Good condition
	Body Coil 10358316	1453	2012	PASS QA – Good condition
	Body 18 10496530	30006	2015	PASS QA – Good condition
	Body 18 10496530	1113	2017	FAILS QA – See report
	Flex Large 4 10185552	4314	2012	PASS QA – Good condition
	Flex Small 4 10185553	4291	2012	PASS QA – Good condition
	Foot ankle 10500084 (Staying with system not included)	1265	2012	Not tested as staying on site for use with the next system
	Hand wrist 10499848 (Staying with system not included)	1421	2016	Not tested as staying on site for use with the next system
	Head Neck 10496540	1523	2012	PASS QA – Good condition
	Loop 4 cm 10185556	1682	2012	PASS QA – Good condition
	Peripheral Angio 36 Feet 10496542 (Staying with system not included)	1363	2013	Not tested as staying on site for use with the next system
	Shoulder Large 16 10500081	2653	2016	PASS QA – Good condition
	Shoulder Small 16 10500082	1393	2012	PASS QA – Good condition
	Spine 32 10496544	1523	2012	PASS QA – Good condition
	TxRx 15 Ch Knee QED 10606524	1240	2015	PASS QA – Good condition

PHANTOMS				
List of phantoms	Model name		Model no.	Serial no.
	Large Plastic Bottle CPL Part Number 08624186	2	Standard	Non serialised
	Loaded Body Phantom 24 Part Number 05750307	1	Standard	Non serialised
	Spherical Phantom D240 Part Number 10496685	1	Standard	Non serialised
	Spherical Phantom D165 Part Number 10496625	1	Standard	Non serialised
	Set of full phantom holders Part Number 05513119	1	Standard	Non serialised
	Phantom MR 5300ml Part Number 10606530	1	Standard	Non serialised
	Phantom Holder 20 Part Number 07582500	1	Standard	Non serialised
	Phantom Holder 6 Part Number 07097939	2	Standard	Non serialised

System components	SN:
Main gantry and tech room cabinets detailed within the report	See system label photos
Injector	Not included
Service platform (engineers height assist)	Present in tech room. Also with nonmagnetic ladders
Ladders in tech room	1 x ladder set nonmagnetic with Hegele label
MRI safe gurney	Present but not with the system.

Q&A TESTING (detailed values/parameters must be documented)	
Coil QA	See detailed QA full Coil QA reports dated 08/07/19
SYSTEM QA	See detailed QA full System reports dated 08/07/19

Data from QA/tests performed:

See reports and PDF files for comprehensive and service level coil QA results. Body 18 matrix coil with SN 1113 fails QA. Reported to the client and will be replaced before removal date. QA to be re-run on new body 18 coil ahead of ramp down on the 5th August 2019.

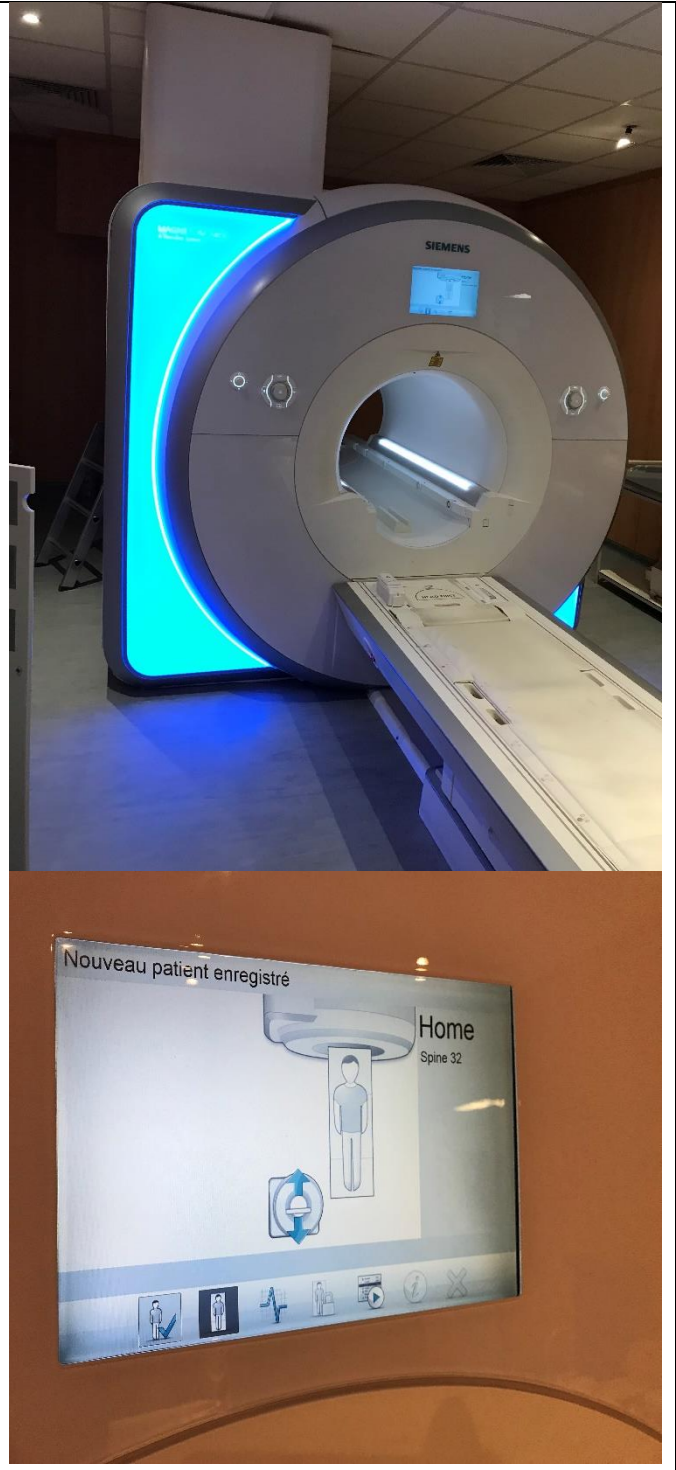
System tests QA Service mode all pass

Coil QA all passed

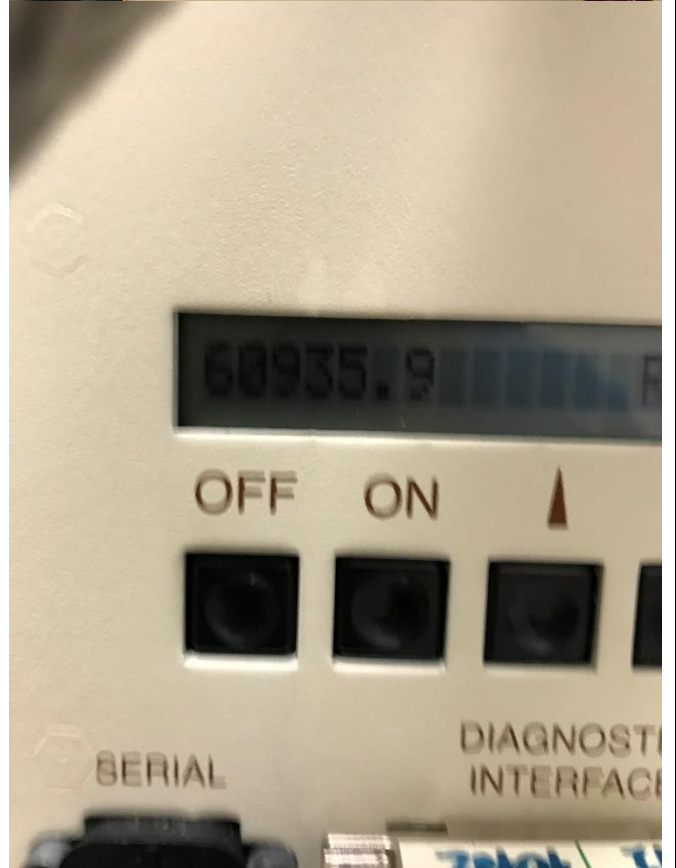
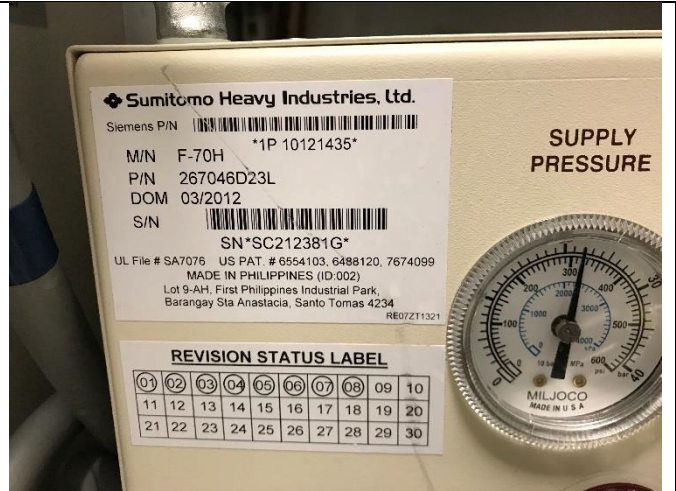
Pictures of system:

System, Patient Table, Cold Head, cryogenic compressor and Main Console

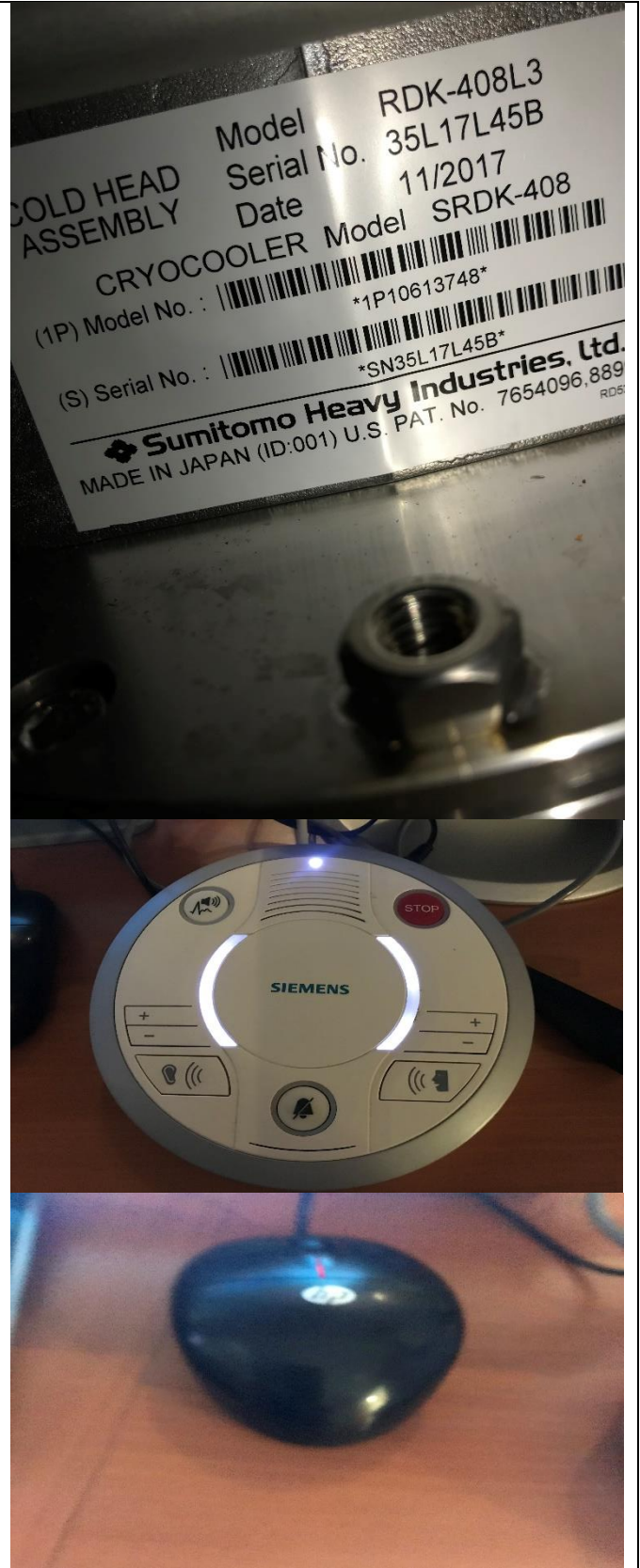
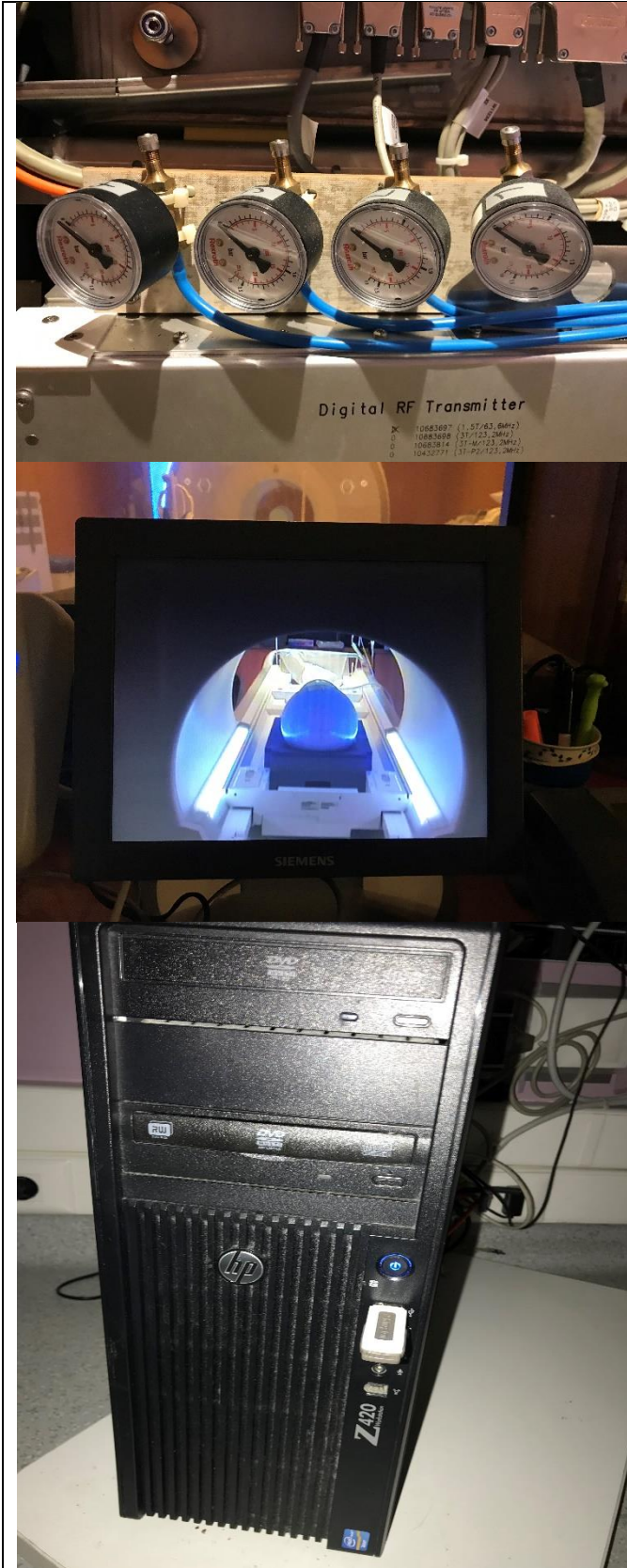


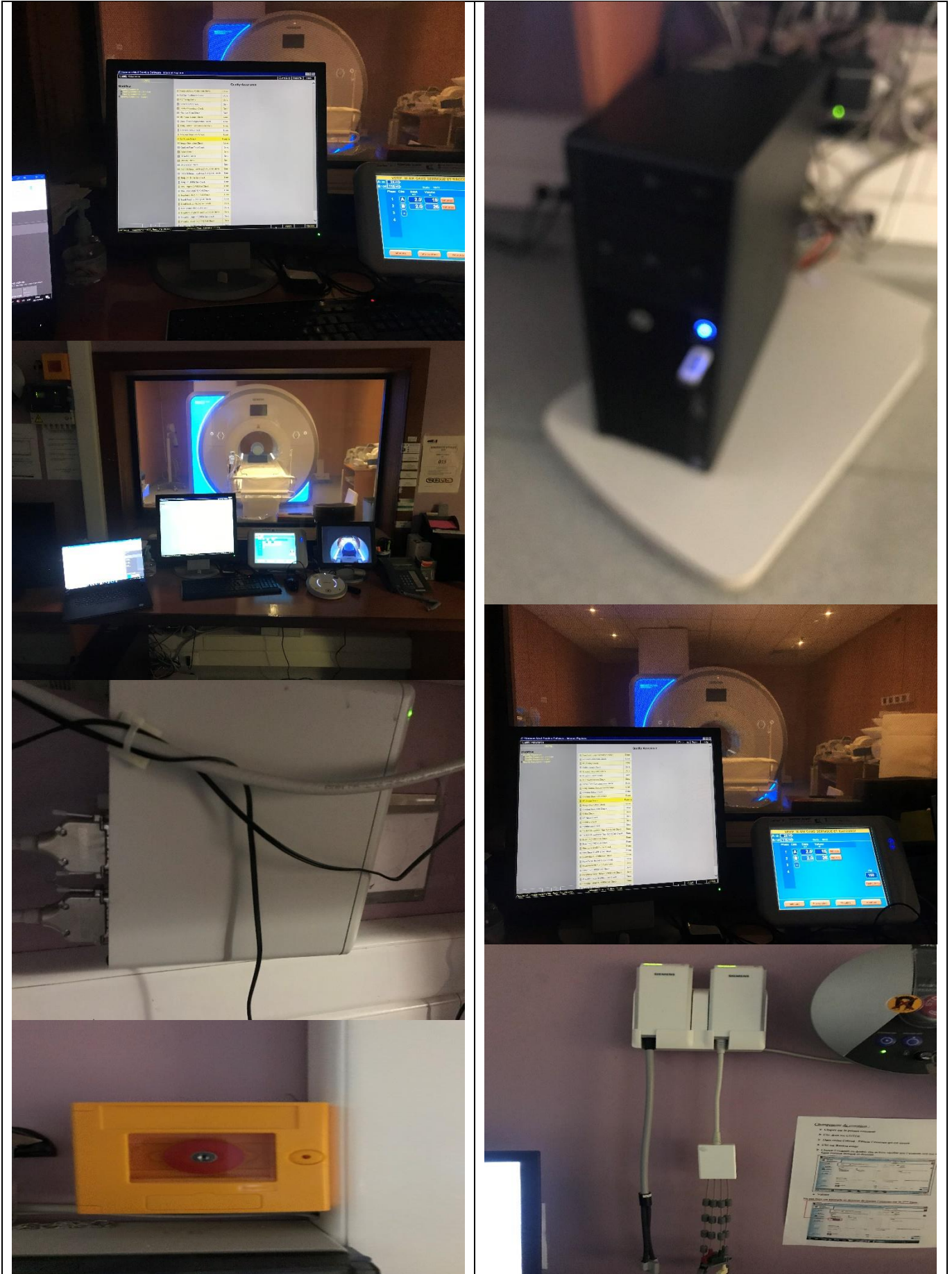


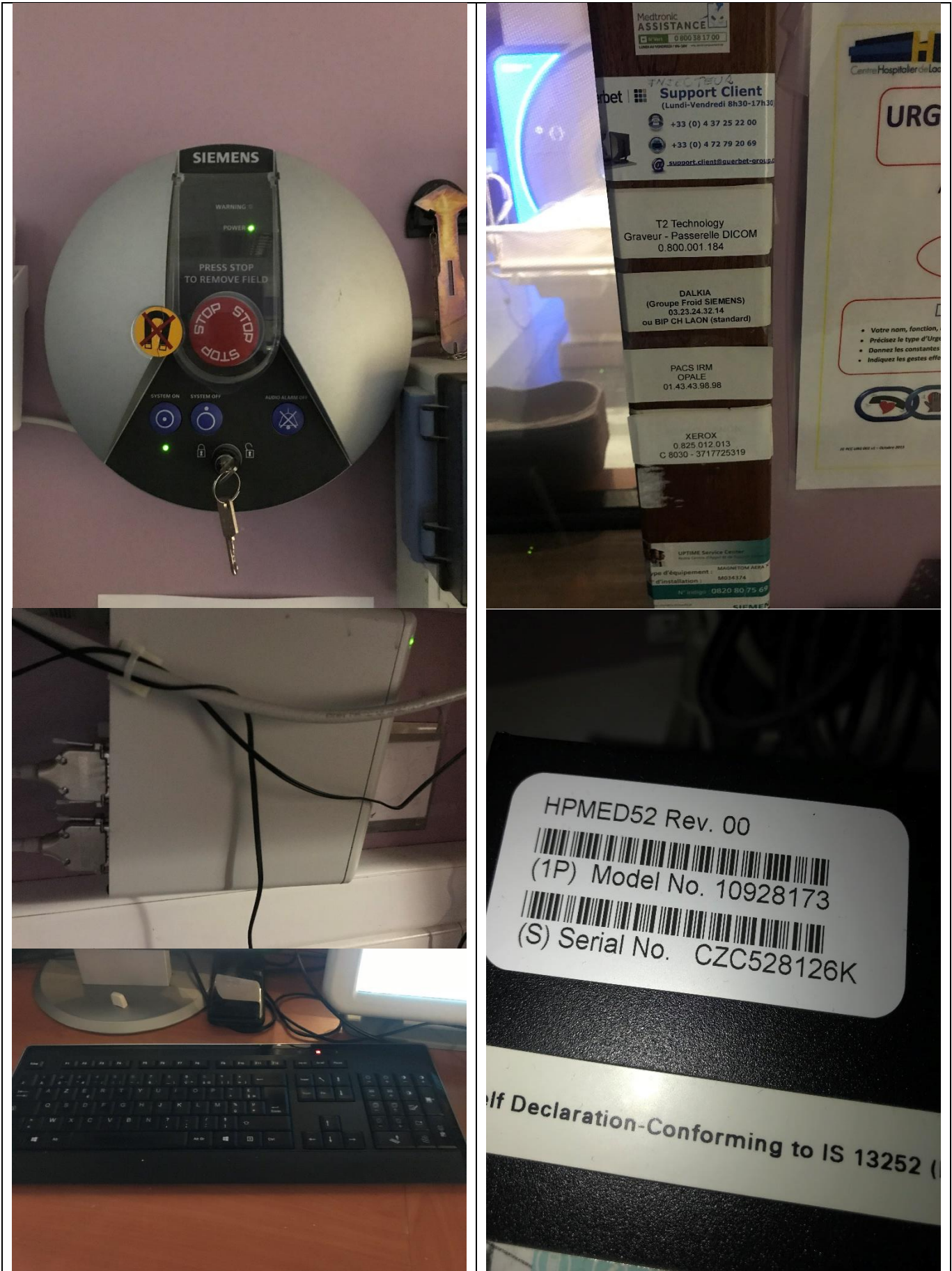






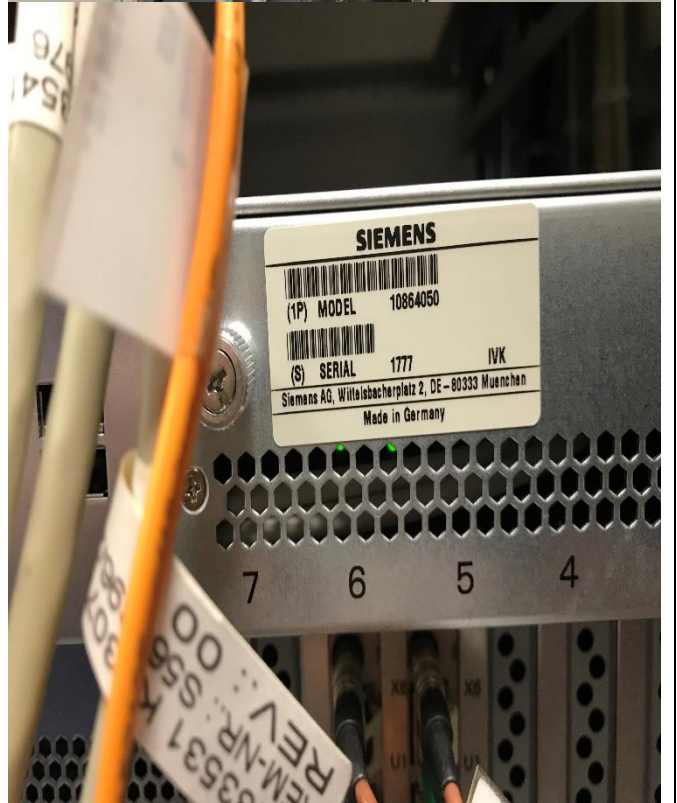
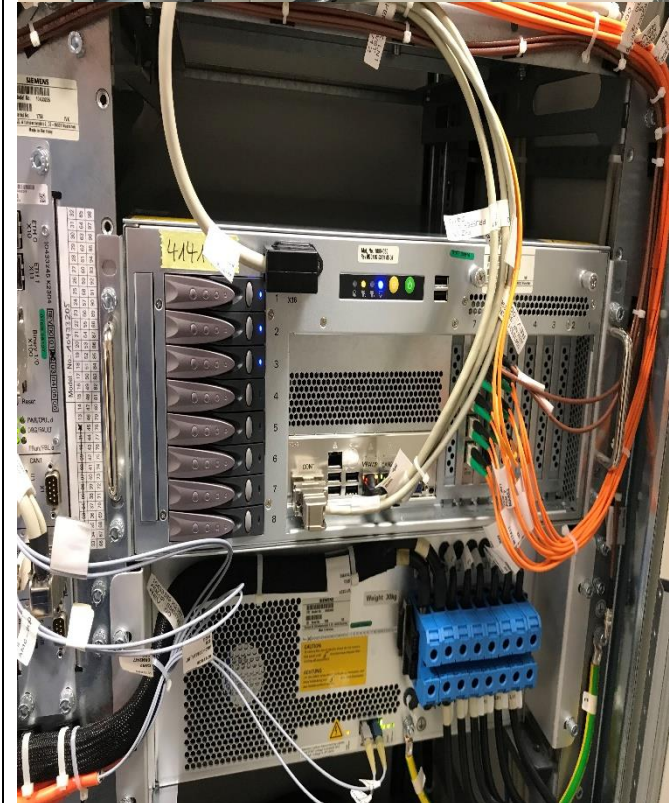


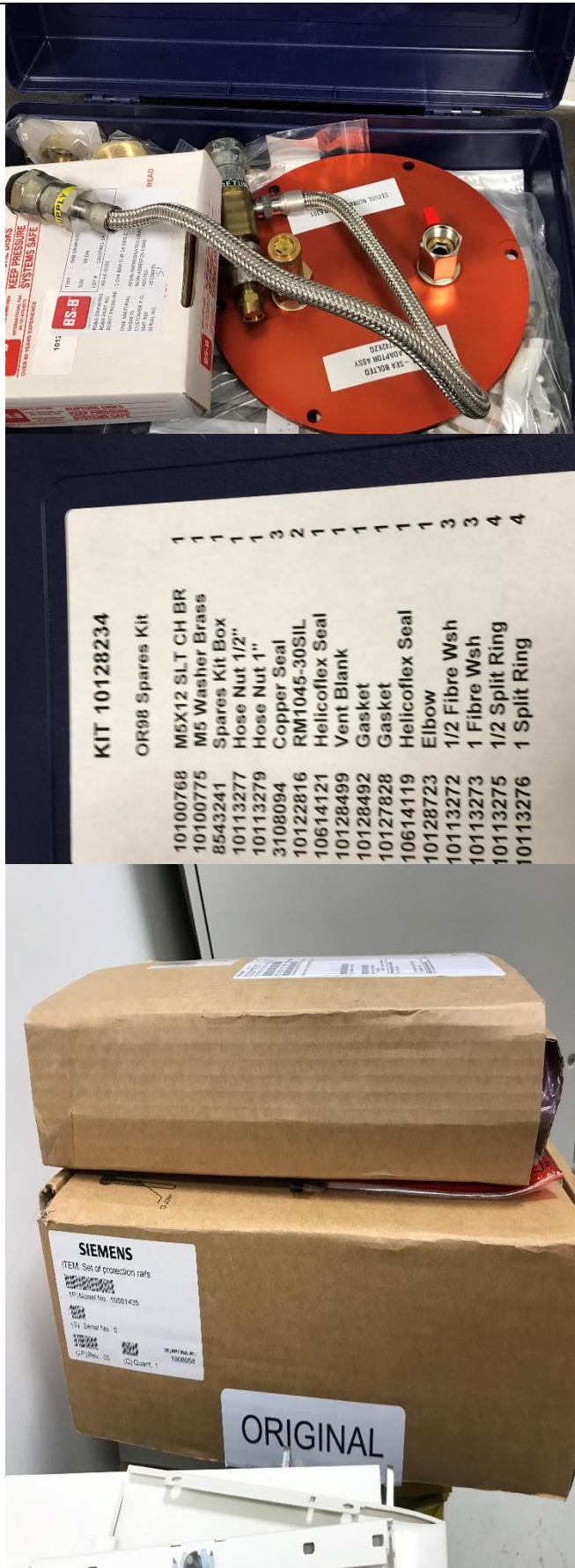




Cabinets



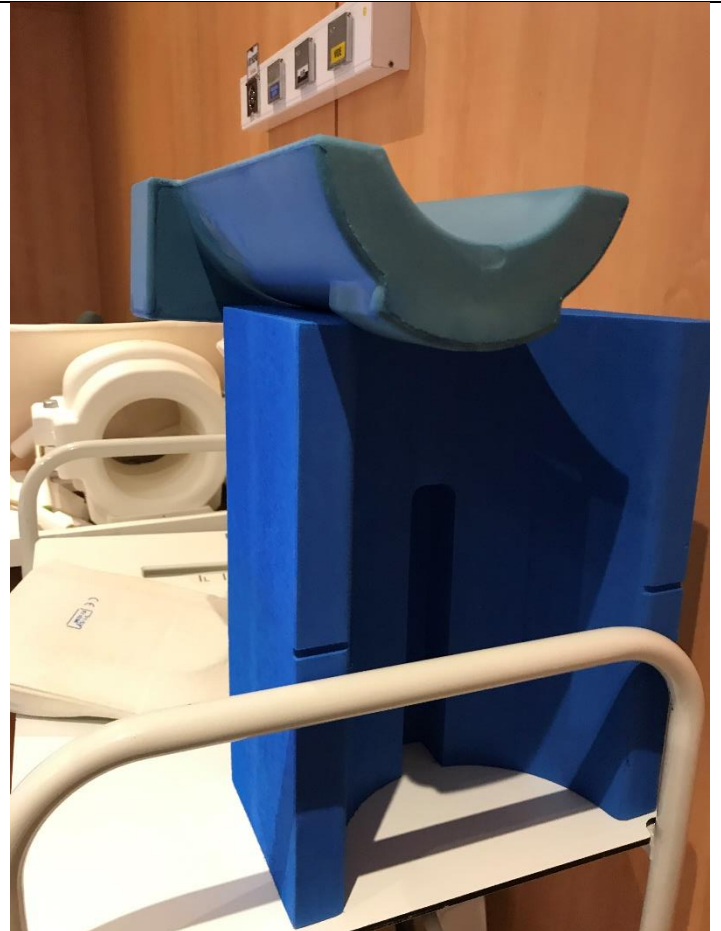






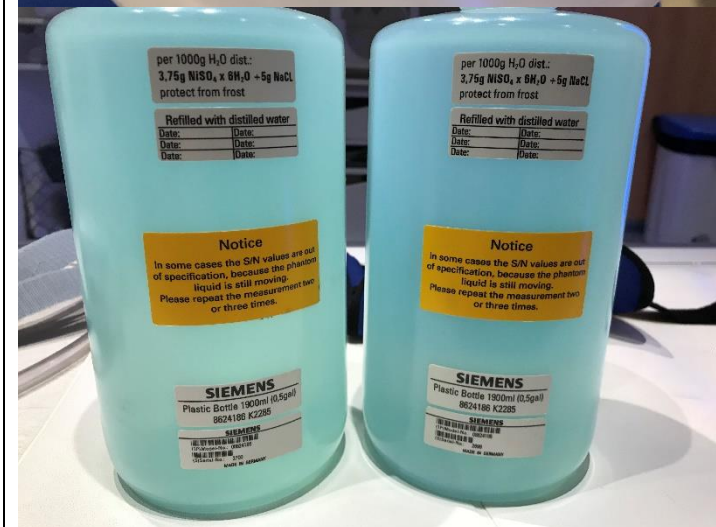
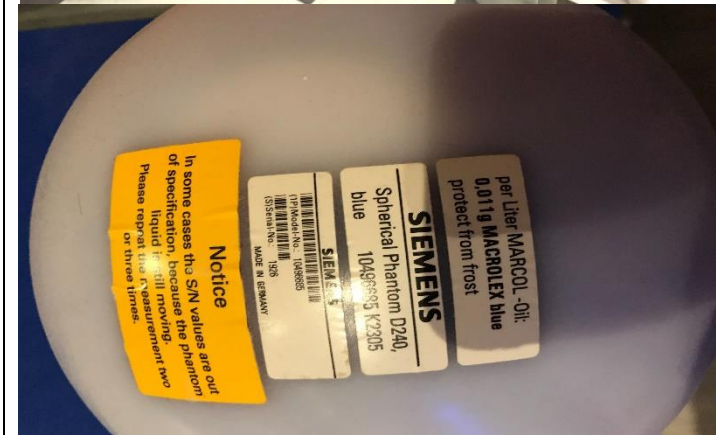
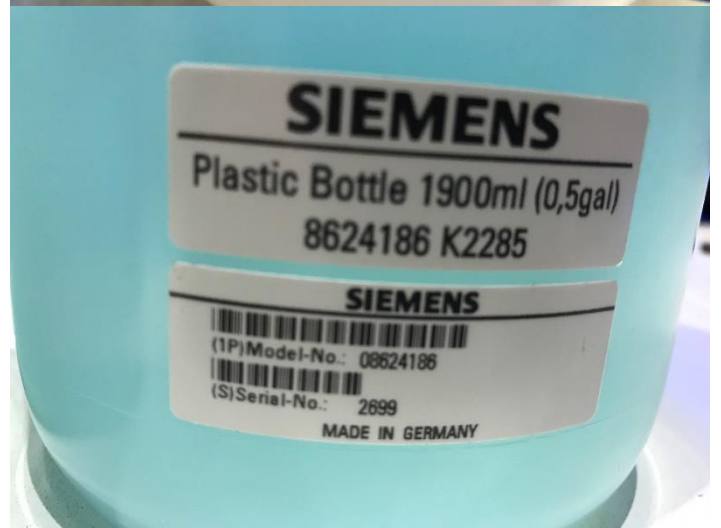
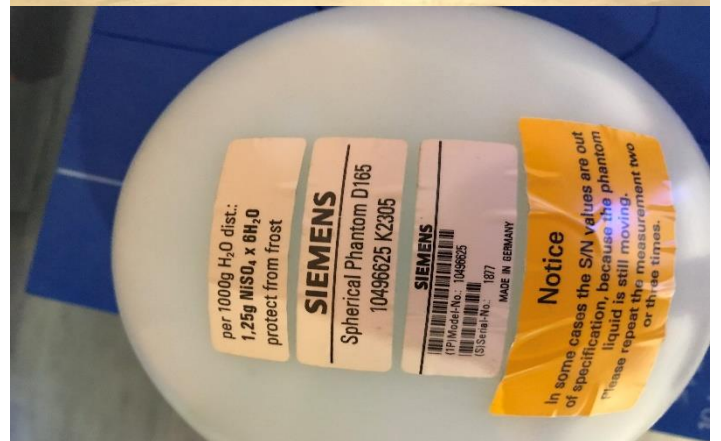
Accessories

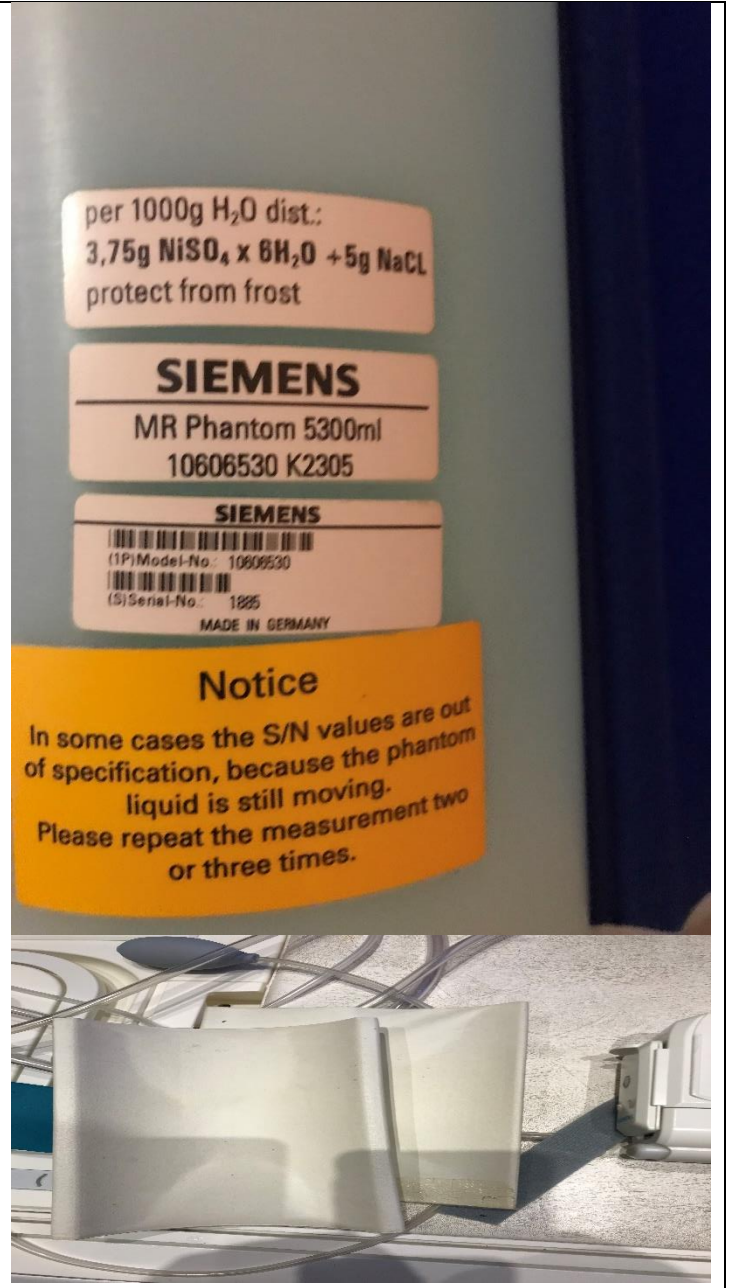






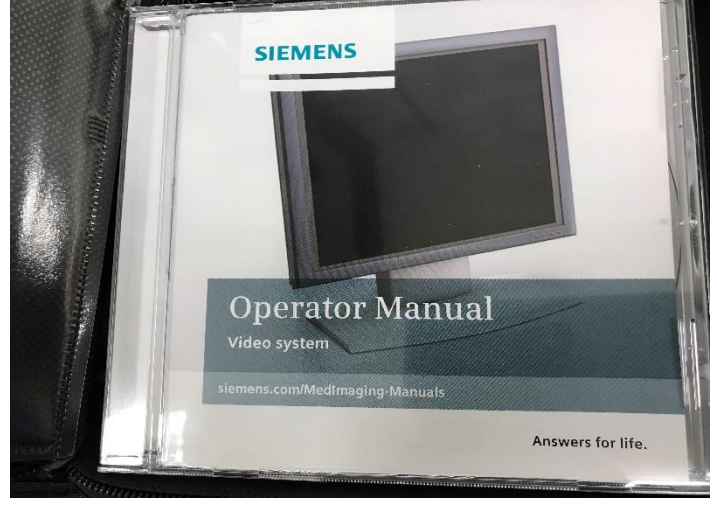
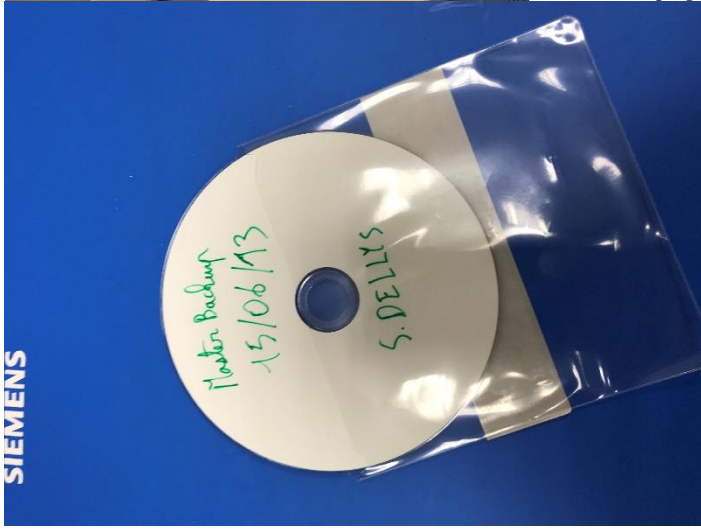
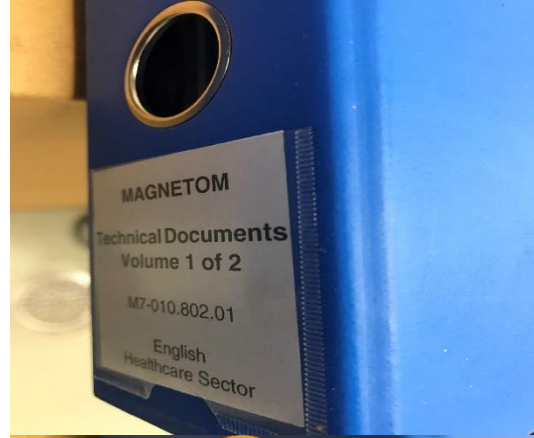










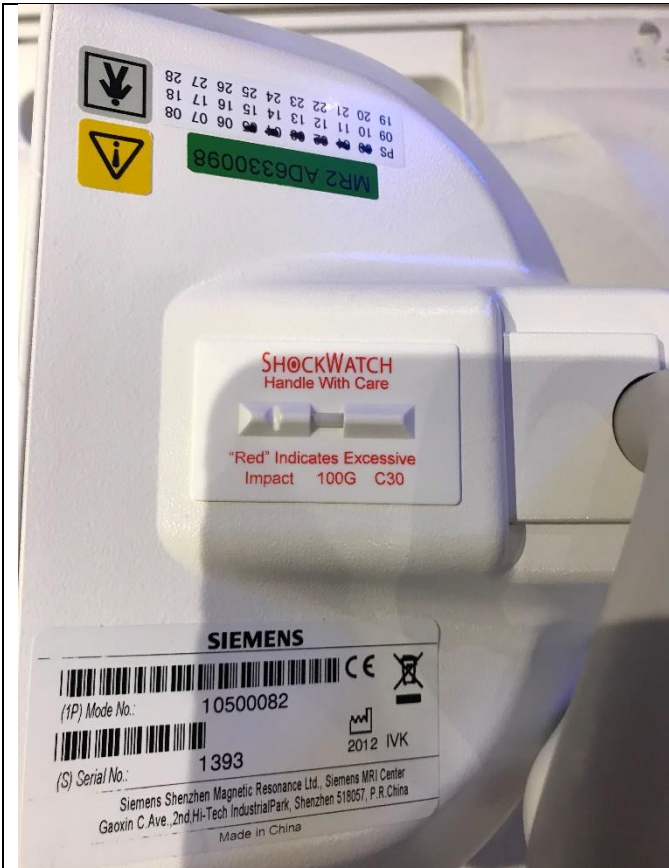


Coils











System Options and licenses

Feature Details						
Sr no	Feature	Version	Start Date	Expiration Date	Status	Concurrent License
1	N11T0SE	1.0	22-Jul-2015	permanent	OK	unaccounted
2	CAP3D_FILTER_MP	40.100	27-Jun-2012	permanent	OK	unaccounted
3	CAP3D_FILTER_SSD	40.100	27-Jun-2012	permanent	OK	unaccounted
4	CAP3D_VOIMODE	40.100	27-Jun-2012	permanent	OK	unaccounted
5	CAP3D_MAN	40.100	27-Jun-2012	permanent	OK	unaccounted
6	GET_WORKLIST	40.100	27-Jun-2012	permanent	OK	unaccounted
7	MR1_ARGUS_MAIN	4.01	27-Jun-2012	permanent	OK	unaccounted
8	N_RoW	1.0	27-Jun-2012	permanent	OK	unaccounted
9	N_PAT_Advanced	1.0	27-Jun-2012	permanent	OK	unaccounted
10	N_AdvFuncNeuro	1.0	27-Jun-2012	permanent	OK	unaccounted
11	MPS_SUPPORT	1.0	27-Jun-2012	permanent	OK	unaccounted
12	MR_Composing_Spine	1.0	27-Jun-2012	permanent	OK	unaccounted
13	N_WholeBody	1.0	27-Jun-2012	permanent	OK	unaccounted
14	N_Diffusion	1.0	27-Jun-2012	permanent	OK	unaccounted
15	N_TimApplication	1.0	27-Jun-2012	permanent	OK	unaccounted
16	N11A40D	1.0	27-Jun-2012	permanent	OK	unaccounted
17	SYNGO_GENERAL_LICENSE	43.1	27-Jun-2012	permanent	OK	unaccounted
18	MR_DIS3D	1.0	27-Jun-2012	permanent	OK	unaccounted
19	N_InlineDIS3D	1.0	27-Jun-2012	permanent	OK	unaccounted
20	N_BLADE	1.0	27-Jun-2012	permanent	OK	unaccounted
21	MR1_OV_MAIN	1.1	27-Jun-2012	permanent	OK	unaccounted
22	N_Dynamic3D	1.0	27-Jun-2012	permanent	OK	unaccounted
23	N_TimCT_FastMew	1.0	27-Jun-2012	permanent	OK	unaccounted
24	N_Phoenix2P	1.0	27-Jun-2012	permanent	OK	unaccounted
25	N_Native	1.0	27-Jun-2012	permanent	OK	unaccounted
26	MR_AutoAlign_Head_LS	1.0	27-Jun-2012	permanent	OK	unaccounted
27	MR_STEREOCTACTIC_TSE	1.0	27-Jun-2012	permanent	OK	unaccounted
28	MR_Support_I	1.0	27-Jun-2012	permanent	OK	unaccounted
29	Channels_40	1.0	27-Jun-2012	permanent	OK	unaccounted
30	N_WF_Brain	1.0	27-Jun-2012	permanent	OK	unaccounted
31	N_WF_Basic	1.0	27-Jun-2012	permanent	OK	unaccounted
32	XJ_Gradients	1.0	27-Jun-2012	permanent	OK	unaccounted
33	MR_VisionConnection_MR	1.0	27-Jun-2012	permanent	OK	unaccounted
34	N_RESOLUTION	1.0	27-Jun-2012	permanent	OK	unaccounted
35	N_Morpho_QC	1.0	27-Jun-2012	permanent	OK	unaccounted
36	N_Reduced_Motion_Scans_3d	1.0	7-Aug-2012	permanent	OK	unaccounted
37	N_Reduced_Motion_Scans_3d	1.0	22-Jul-2015	permanent	OK	unaccounted

Internet Explorer

Service Key Expiry Date: 08-Jul-2020

Tools Help Exit

License Report

Use <CTRL>P to print the selected item

created on: ddmm/yyyy 08/7/2019 08:30:11

License Information

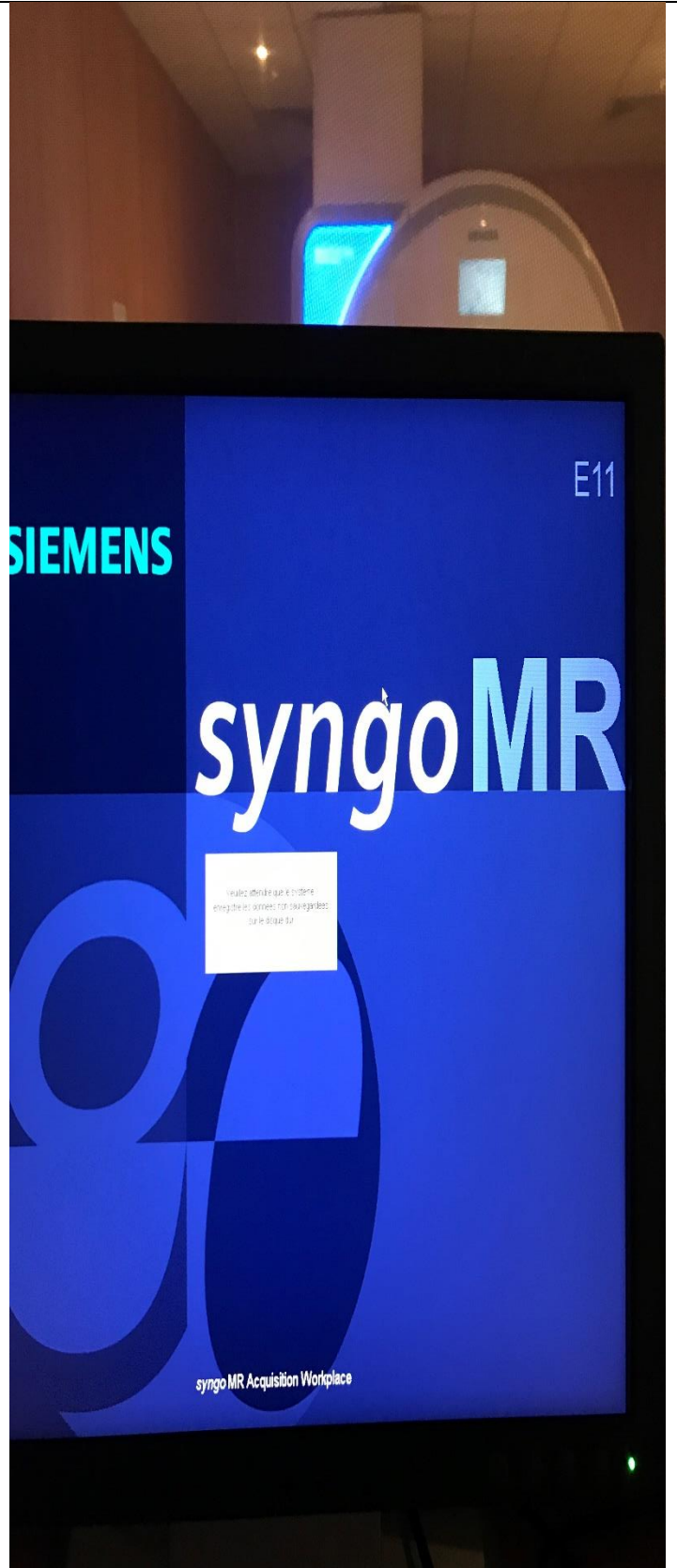
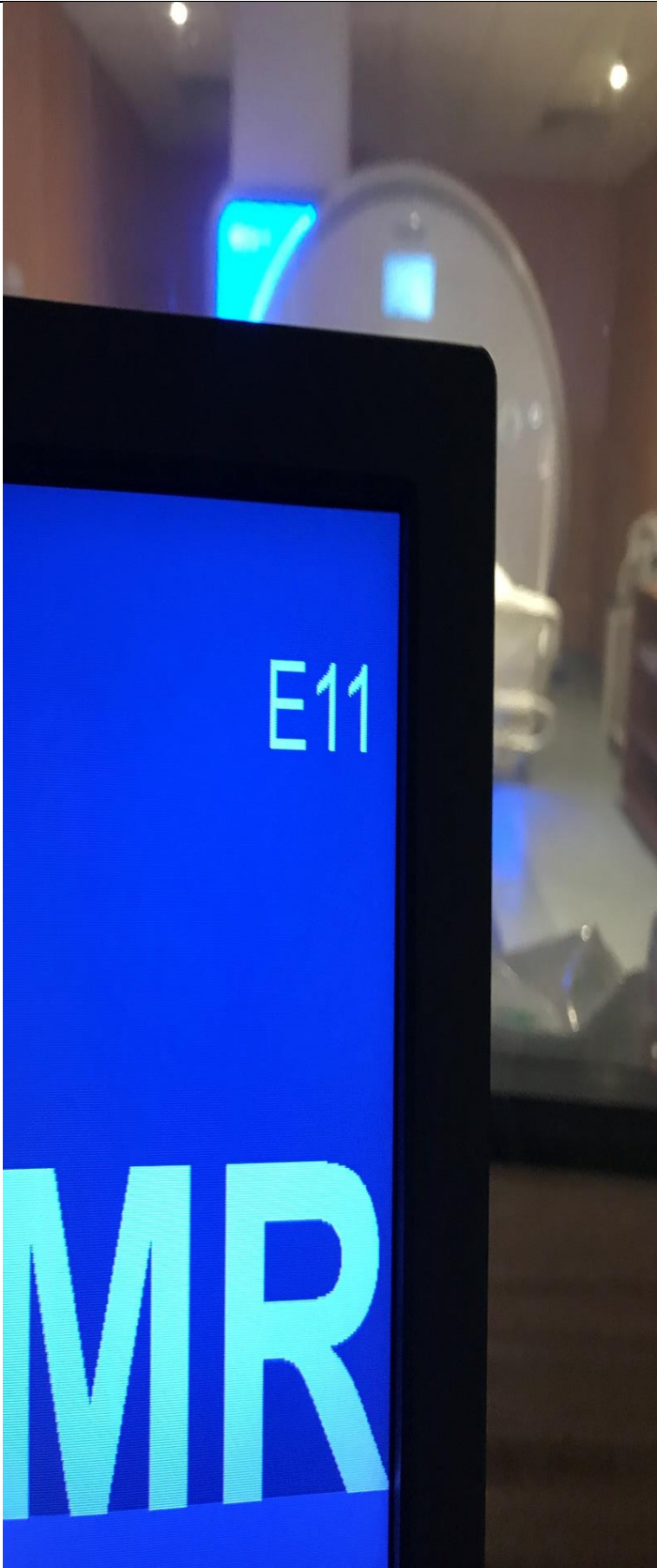
Service Key	DETEG068678EEFxxxx	Service Level	SIEMENS
Start Date	22-Jul-2015	End Date	permanent
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License File	C:\Medcom\conf\licensing\license.dat		

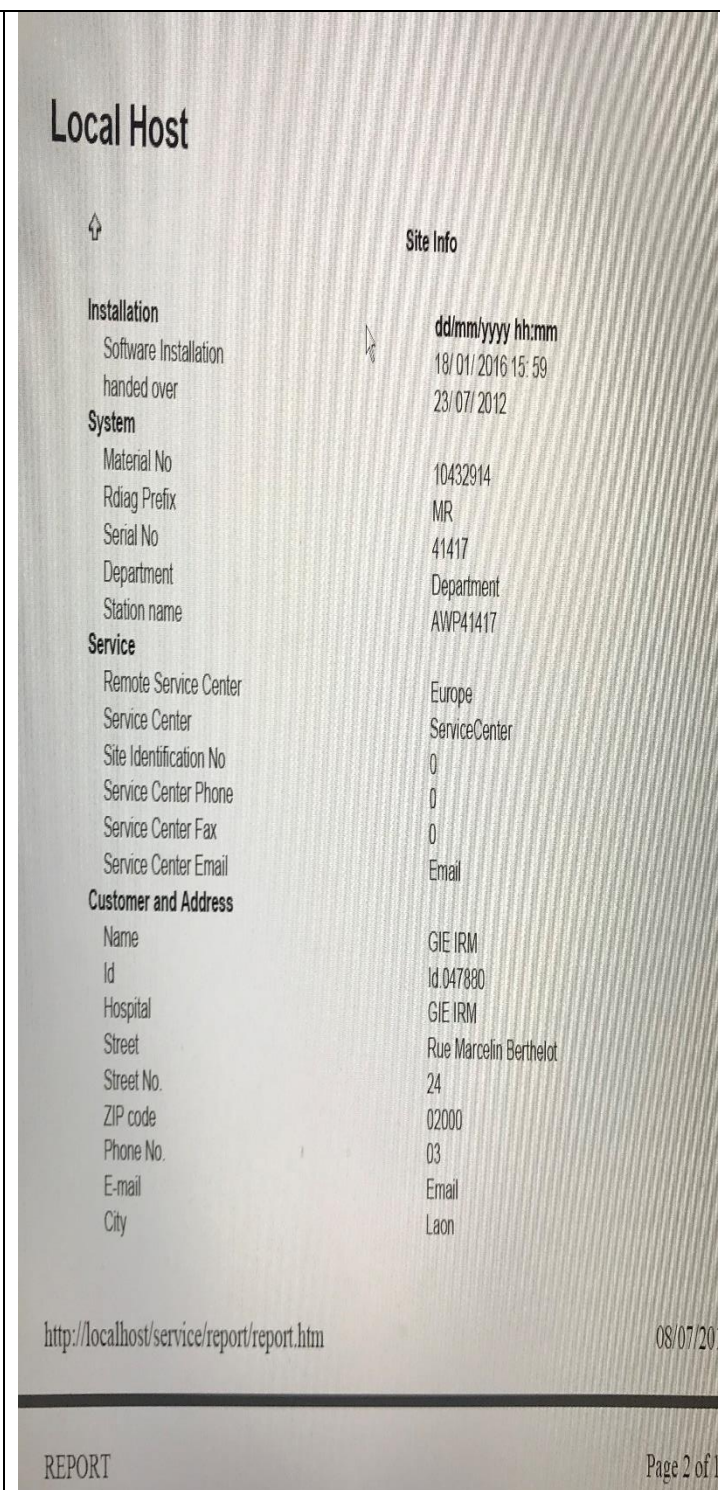
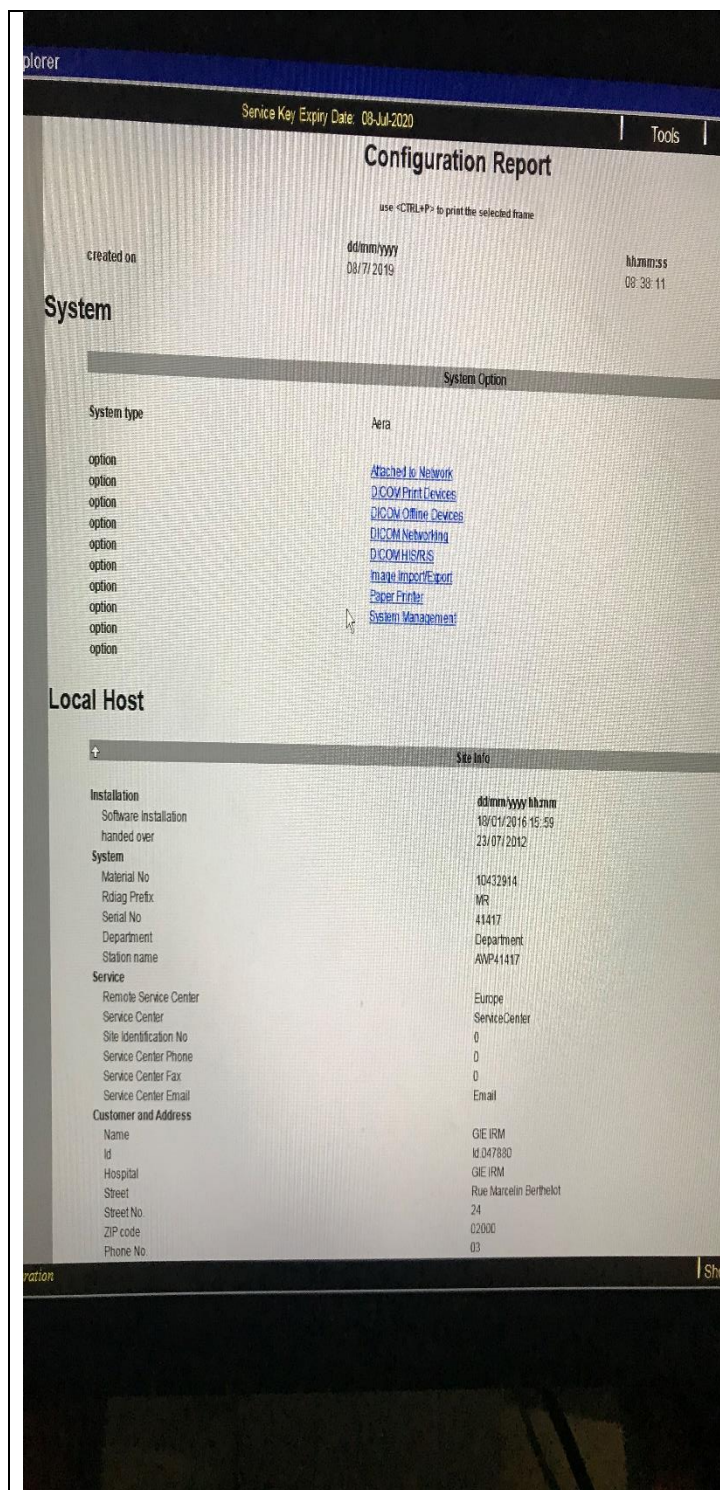
Feature Details

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13	N_WholeBody	1.0	27-Jun-2012	permanent	OK	unaccounted
14	N_Diffusion	1.0	27-Jun-2012	permanent	OK	unaccounted
15	N_TimApplication	1.0	27-Jun-2012	permanent	OK	unaccounted
16	N11A40D	1.0	27-Jun-2012	permanent	OK	unaccounted
17	SYNGO_GENERAL_LICENSE	43.1	27-Jun-2012	permanent	OK	unaccounted
18	MR_DIS3D	1.0	27-Jun-2012	permanent	OK	unaccounted
19	N_InlineDIS3D	1.0	27-Jun-2012	permanent	OK	unaccounted
20	N_BLADE	1.0	27-Jun-2012	permanent	OK	unaccounted
21	MR1_OV_MAIN	1.1	27-Jun-2012	permanent	OK	unaccounted
22	N_Dynamic3D	1.0	27-Jun-2012	permanent	OK	unaccounted
23	N_TimCT_FastMew	1.0	27-Jun-2012	permanent	OK	unaccounted
24	N_Phoenix2P	1.0	27-Jun-2012	permanent	OK	unaccounted
25	N_Native	1.0	27-Jun-2012	permanent	OK	unaccounted
26	MR_AutoAlign_Head_LS	1.0	27-Jun-2012	permanent	OK	unaccounted
27	MR_STEREOCTACTIC_TSE	1.0	27-Jun-2012	permanent	OK	unaccounted
28	MR_Support_I	1.0	27-Jun-2012	permanent	OK	unaccounted
29	Channels_40	1.0	27-Jun-2012	permanent	OK	unaccounted
30	N_WF_Brain	1.0	27-Jun-2012	permanent	OK	unaccounted

License Data

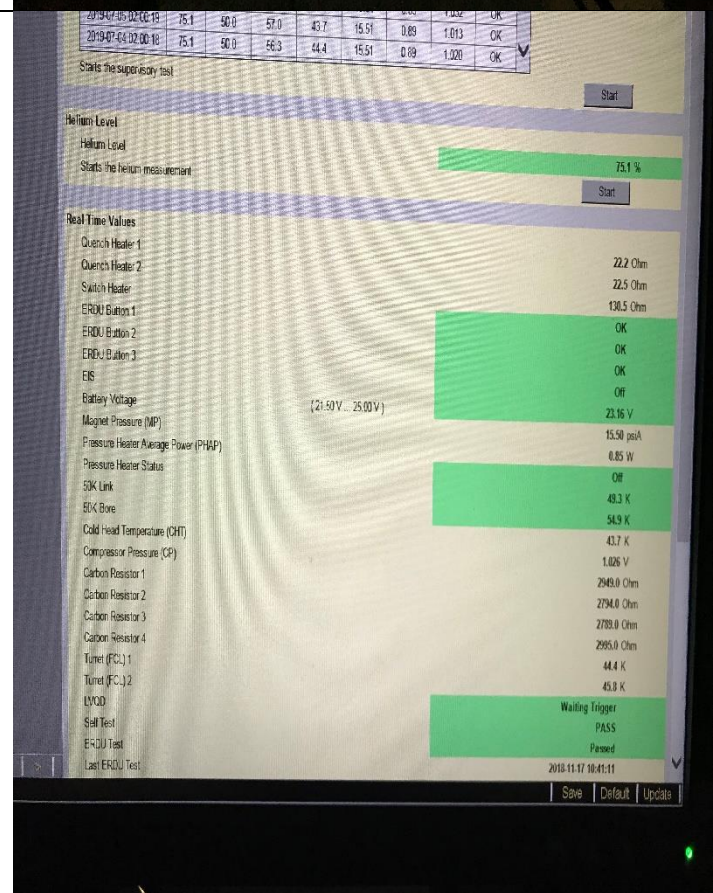
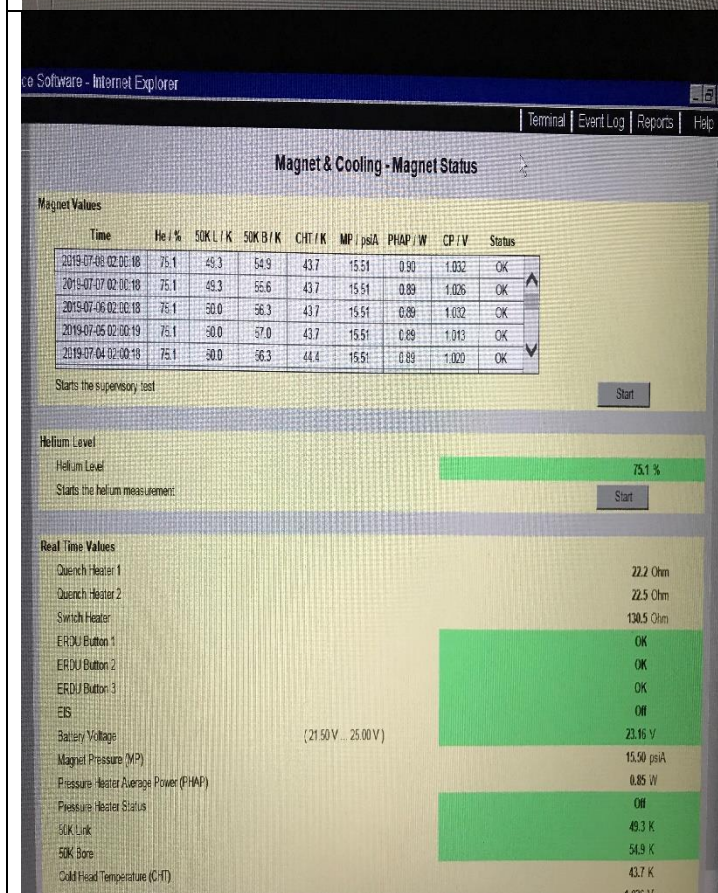
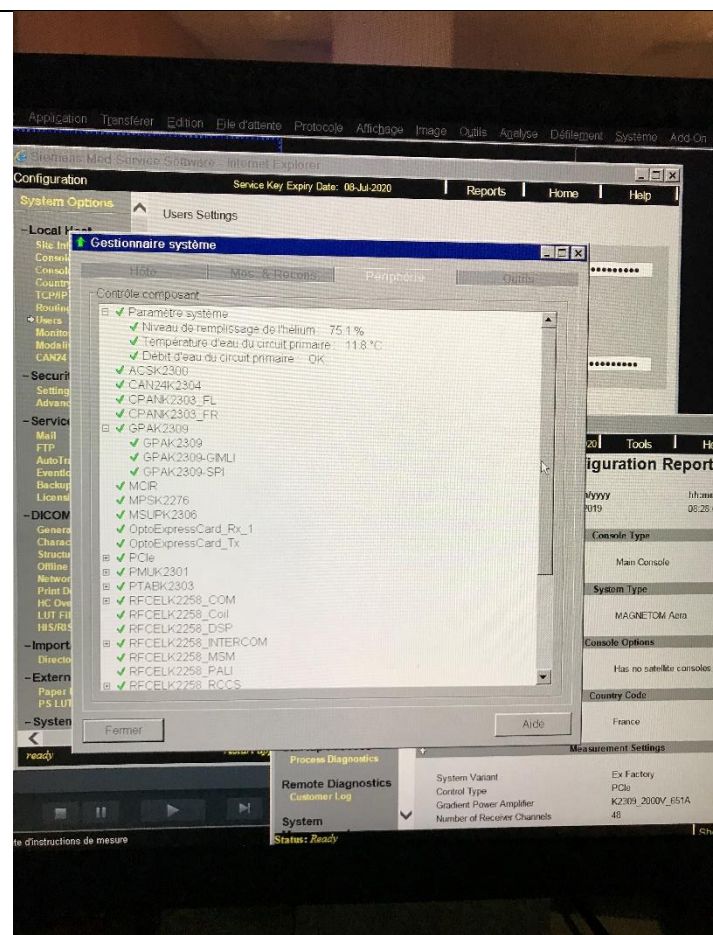
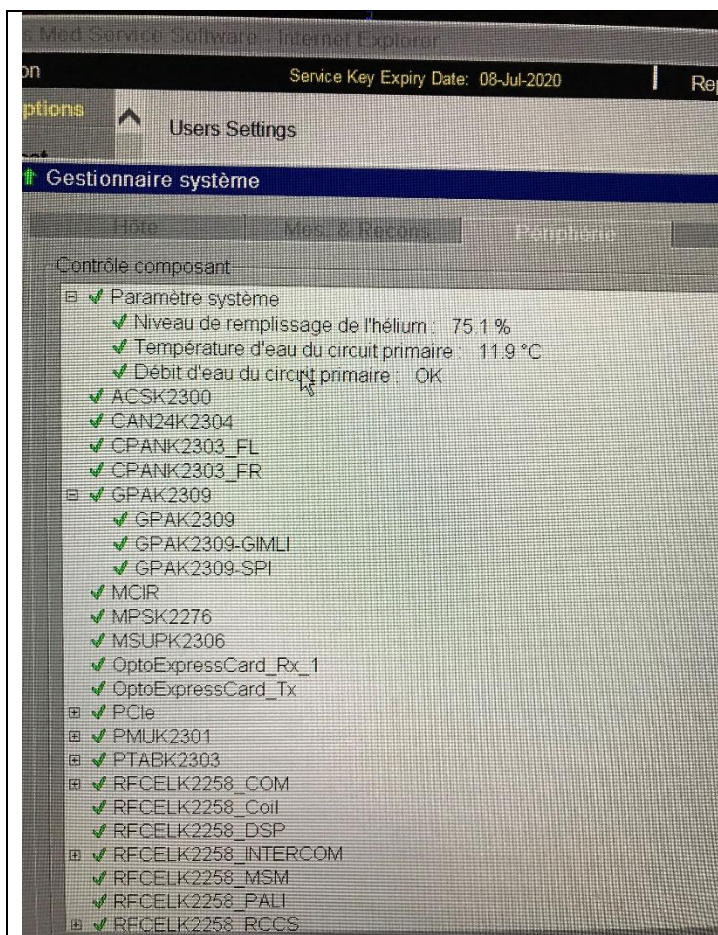
Show as PDF | Update





Country Code	
Country Code	France
Measurement Settings	
System Variant	Ex Factory
Control Type	PCIe
Gradient Power Amplifier	K2309_2000V_651A
Number of Receiver Channels	48
Gradient Coil	GC 1.5XJ
SHIM Option	None
Shim plate type	CoFe
Stimulation Monitor	SAFE MODEL
SAR guide line	IEC
RFPA	None
TX-Box	TBX2 1ch CP LC
TX-Box (multi-nuclei)	None
PMU Type	K2301
Patient Table Model	K2303
Patient Table Type	Fixed
Patient Table Range	2619
Control Panels	Front
Illumination Moodlight	Installed
Cooling System	SEP 98Q
MSUP Type	K2306 (10523587)
System Unit Type	Stationary
Number of ERDU Buttons	2
Inline Image Filter	enabled
Image Reconstruction System	Standard
Configured Coils	
16Ch AI Breast feet Rap (1212)	
InstallDate	16/11/2012
ProvidesData	No
SerialNumber	1212
PartNumber	10185781
SNValue	57.928521334949394
16Ch AI Breast head Rap (1212)	
InstallDate	16/11/2012
ProvidesData	No
SerialNumber	1212
PartNumber	10185781
SNValue	60.028030048317569
Body (1453)	
InstallDate	24/07/2012
SerialNumber	1453
PartNumber	103580316
ProvidesData	Yes
SNValue	15.430282436749447
Body 18 (1950)	
InstallDate	07/02/2015
SerialNumber	1950
PartNumber	10496530
ProvidesData	Yes
SNValue	58.281875926198722
Body 18 (1113)	
InstallDate	04/03/2017
SerialNumber	1113
PartNumber	10496530
ProvidesData	Yes
SNValue	57.904592265622114
Flex Large 4 (4314)	
InstallDate	25/07/2012
ProvidesData	No
SerialNumber	4314
PartNumber	10185552
SNValue	29.92533372090039

Country Code	
Country Code	France
Measurement Settings	
System Variant	Ex Factory
Control Type	PCIe
Gradient Power Amplifier	K2309_2000V_651A
Number of Receiver Channels	48
Gradient Coil	GC 1.5XJ
SHIM Option	None
Shim plate type	CoFe
Stimulation Monitor	SAFE MODEL
SAR guide line	IEC
RFPA	None
TX-Box	TBX2 1ch CP LC
TX-Box (multi-nuclei)	None
PMU Type	K2301
Patient Table Model	K2303
Patient Table Type	Fixed
Patient Table Range	2619
Control Panels	Front
Illumination Moodlight	Installed
Cooling System	SEP 98Q
MSUP Type	K2306 (10523587)
System Unit Type	Stationary
Number of ERDU Buttons	2
Inline Image Filter	enabled
Image Reconstruction System	Standard
Configured Coils	
16Ch AI Breast feet Rap (1212)	
InstallDate	16/11/2012
ProvidesData	No
SerialNumber	1212
PartNumber	10185781
SNValue	57.928521334949394
16Ch AI Breast head Rap (1212)	
InstallDate	16/11/2012
ProvidesData	No
SerialNumber	1212
PartNumber	10185781
SNValue	60.028030048317569
Body (1453)	
InstallDate	24/07/2012
SerialNumber	1453
PartNumber	103580316
ProvidesData	Yes
SNValue	15.430282436749447
Body 18 (1950)	
InstallDate	07/02/2015
SerialNumber	1950
PartNumber	10496530
ProvidesData	Yes
SNValue	58.281875926198722
Body 18 (1113)	
InstallDate	04/03/2017
SerialNumber	1113
PartNumber	10496530
ProvidesData	Yes
SNValue	57.904592265622114
Flex Large 4 (4314)	
InstallDate	25/07/2012
ProvidesData	No
SerialNumber	4314
PartNumber	10185552
SNValue	29.92533372090039



Service Software - Internet Explorer

Terminal | Event Log | Reports | Help

Magnet & Cooling - Cooling Status

EPC

Air Return Temperature	27.9 °C
Air Supply Temperature	22.4 °C
GPA Fan 1	OK
GPA Fan 2	OK
EPC Fan 1	OK
EPC Fan 2	OK

SEP

Secondary Water	Supply Pressure	4.37 bar
	Return Pressure	1.06 bar
	Temperature	20.0 °C
	Temperature/Set Point	20.0 °C
	Flow MBS	OK
	Flow CBB	OK
	Pump	OK
	Pump Overload	OK
Primary Water	Temperature	11.3 °C
	Flow	OK
Pump Inverter		OK
Pump Revolution		92.3 %
Mixer Position		38.9 %

RFCEL

Air Temperature	23.5 °C
Fan	OK

Coil Temperature Sensors

Sensor	Temperature / °C	Status
GC1	20.0	OK
GC2	20.0	OK
GC3	20.5	OK
GC4	19.0	OK
GC5	19.0	OK
GC6	19.0	OK
GC7	19.0	OK
GC8	19.0	OK
GC9	19.0	OK

MSUP Control

Turns the EIS heater on/off: ☐ On ☒ Off

Sets the pressure heater mode: ☐ On 100% ☒ Automatic Mode ☐ Off

Downloads all MSUP logfiles to the host:

Resets the LVQD:

☐ Save values as default

Service Software - Internet Explorer

Terminal | Event Log | Reports | Help

Magnet & Cooling - Cooling Status

EPC

Air Return Temperature	27.9 °C
Air Supply Temperature	22.4 °C
GPA Fan 1	OK
GPA Fan 2	OK
EPC Fan 1	OK
EPC Fan 2	OK

SEP

Secondary Water	Supply Pressure	4.37 bar
	Return Pressure	1.06 bar
	Temperature	20.0 °C
	Temperature/Set Point	20.0 °C
	Flow MBS	OK
	Flow CBB	OK
	Pump	OK
	Pump Overload	OK
Primary Water	Temperature	11.3 °C
	Flow	OK
Pump Inverter		OK
Pump Revolution		92.3 %
Mixer Position		38.9 %

RFCEL

Air Temperature	23.5 °C
Fan	OK

Coil Temperature Sensors

Sensor	Temperature / °C	Status
GC1	20.0	OK
GC2	20.0	OK
GC3	20.5	OK
GC4	19.0	OK
GC5	19.0	OK
GC6	19.0	OK
GC7	19.0	OK
GC8	19.0	OK
GC9	19.0	OK

Service Software - Internet Explorer

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GC6	19.0	OK
GC7	19.0	OK
GC8	19.0	OK
GC9	19.0	OK

TX Row

Service Software - Internet Explorer

Terminal | Event Log | Reports | Help

Magnet & Cooling - Cooling Status

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	Flow	OK
Pump Inverter		OK
Pump Revolution		92.3 %
Mixer Position		38.9 %

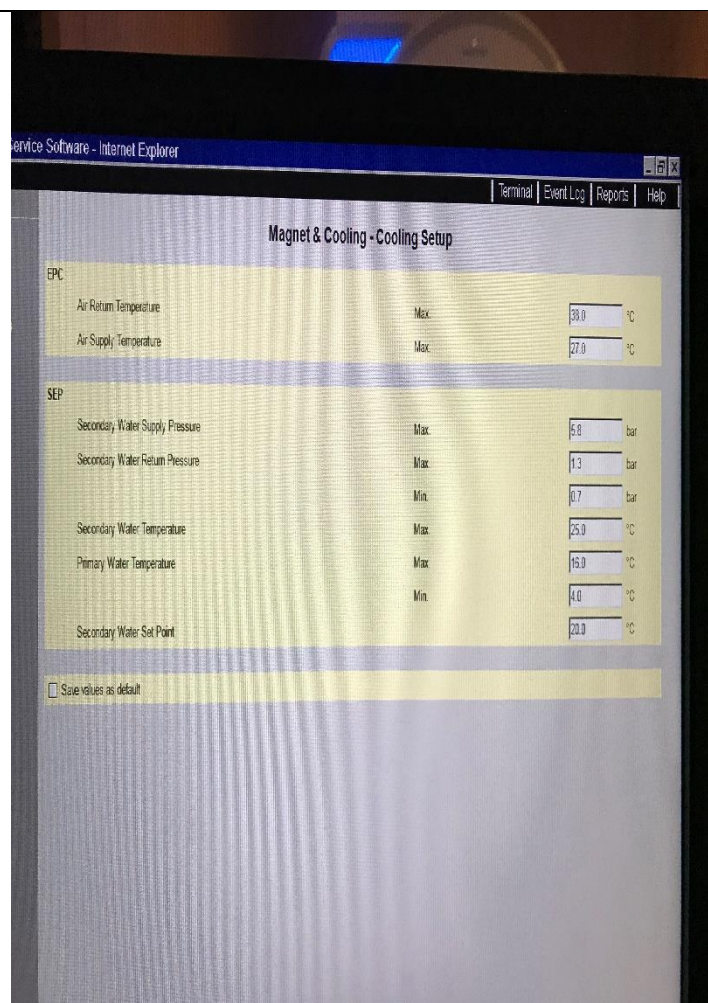
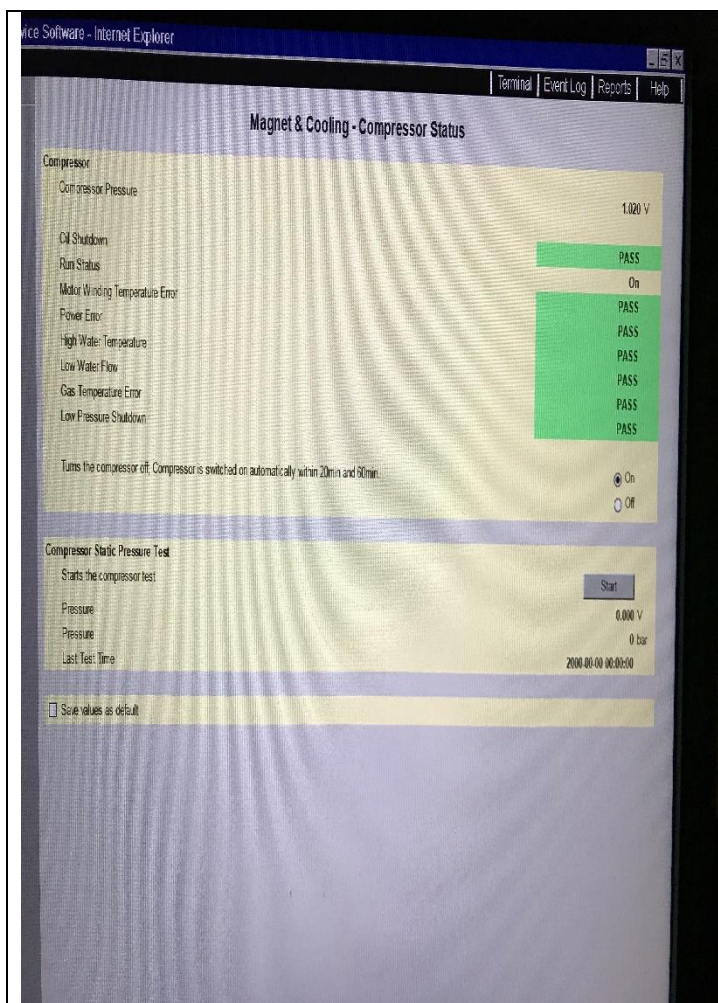
RFCEL

Air Temperature	23.5 °C
Fan	OK

Coil Temperature Sensors

Sensor	Temperature / °C	Status
GC1	20.0	OK
GC2	20.0	OK
GC3	20.5	OK
GC4	19.0	OK
GC5	19.0	OK
GC6	19.0	OK
GC7	19.0	OK
GC8	19.0	OK
GC9	19.0	OK

TX Row



Removal Way Survey

Photo 1 – Out of the tech room



Proceed out of the tech room

Photo 2 - through the tech room door



Door heights and widths ok

Photo 3 – Through the store space corridor



Client to deinstall all racking to allow cabinets through in advance of the removal dates.

Photo 5 – along corridor and turn right

Photo 4 – Through the next door from the store space



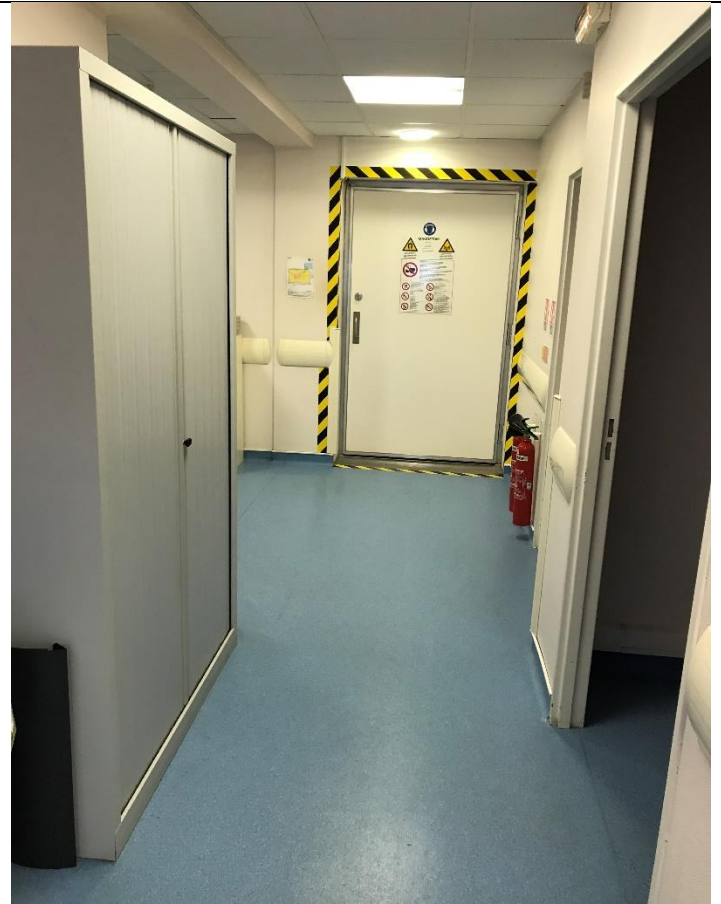
Client to deinstall all racking to allow cabinets through in advance of the removal dates.

Door height and width ok – protect the floor always

Photo 6 – Go straight on and push cabinets through RF cabin door



Client to remove all boxes and clear corridor – protect the floor



Heights and widths of RF cabin door ok and the cabinets can pass through next to store cabinet. Protect the floor

Photo 7 – Rf Cabin exit wall



Client to arrange the opening of the RF cabin wall after magnet ramp down scheduled for the 5th August 2019. The client should help protect the magnet from dust during these works.

Site notes.

The main entrance can be used for bringing in logistical tools only and all items to be removed must go through the RF cabin opening. There will be a second magnet in use during our removal and the patients must not be placed at risk of injury during the removal process.

Bringing in of tools and goods, or carrying out small items must be carried out, out of hours.

The client explained that client is to organise the crane

Photo 8 – Outside the hospital



Truck parking area in front of double doors
Crane area where the cars are parked to the left.

The truck must have a sliding roof and/or a 6T rated tail lift.

Photo 9 – RF wall opening



Crane off platform to be made that is 6Ton rated that is 4m x 4m wide and is finished to the same height as the finished floor of the RF cabin.

The opening of the wall and platform for crane off is the clients responsibility.

Previous examples of system being delivered to the same site, we need to follow the same process.



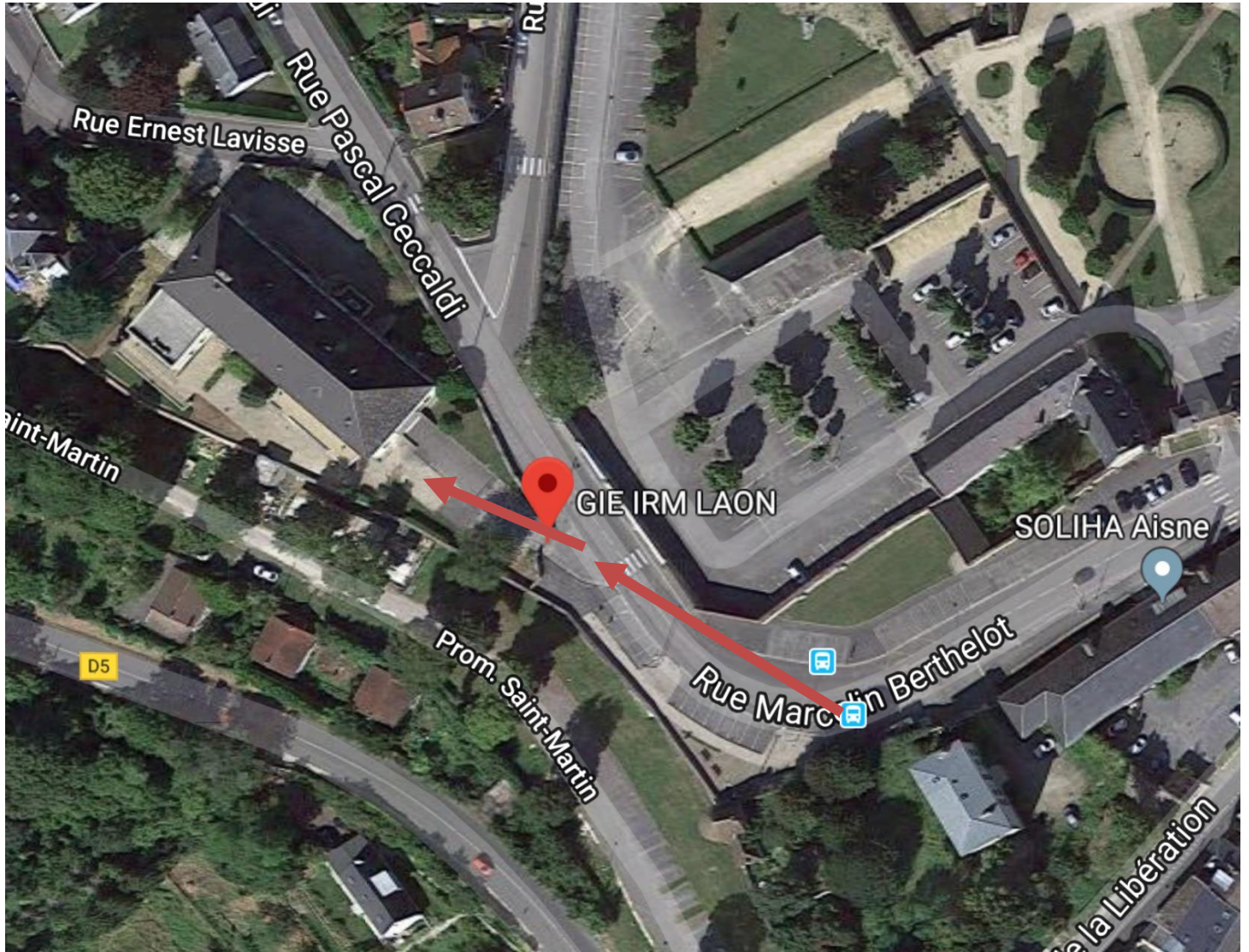






Site map showing way in.

The truck is to reverse in.



Site map



Crane to park up first with truck behind as per the above examples. I would anticipate a 200-250T crane needed subject to crane contract lift survey. The local crane company that has experience of these lifts and the site is called Mediaco <https://www.mediaco-groupe.com/en/contact-en>

Site planning information re the Magnetom Aera

Transport dimensions

MAGNETOM Aera

The following illustrations and examples indicate the minimum distances for transporting the magnet.

NOTE

All transport dimensions are shown with transport devices!

Standard transport

Physical dimensions of the magnet	
	Minimum transport dimensions
Height	2279 mm +/- 10 mm
Width	2310 mm +0 mm / - 5 mm
Length without support	1551 mm +0 mm / -3 mm
Length with support	1829 mm +0 mm / -3 mm

The picture below is showing the system with removed top right cover.

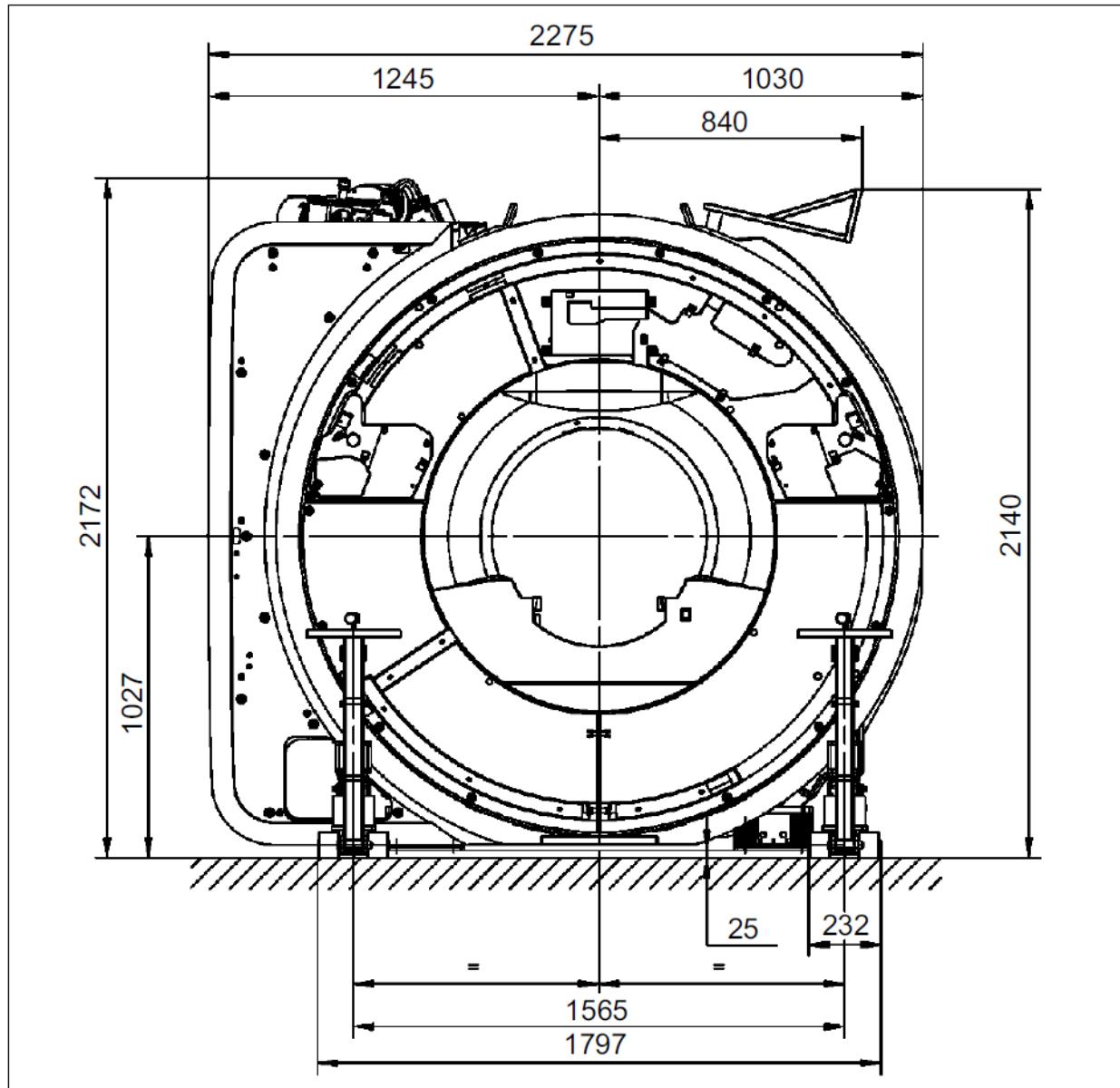


Fig. 185: Aera Transport dimensions (front view)

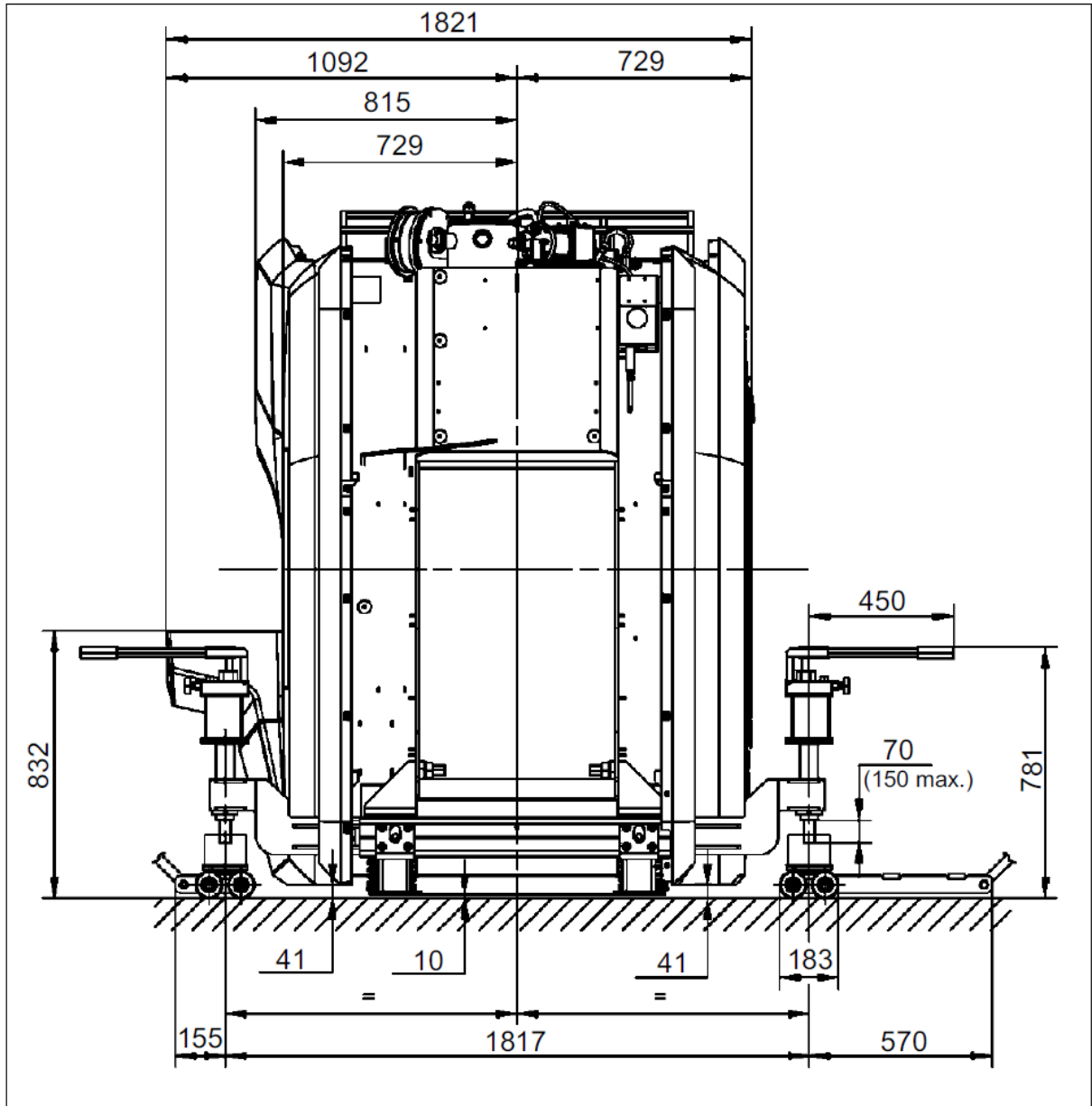


Fig. 186: Aera Transport dimensions (left side view)

Lifting eye

System components

To transport the GPA/EPC cabinet, the minimum finished room height must be **1972 mm**.

Transport dimensions of the GPA/EPC			
	GPA/EPC as delivered from the factory.	GPA/EPC removed wheels	GPA/EPC removed wheels and mains box
Height	1972 mm	1890 mm	1850 mm
Depth	650 mm		
Length	1560 mm		

NOTE

The transport dimensions are without transport devices.

Weights and Dimensions

System components	Outside dimensions of crate/ L x W x H in [m]	Gross weight/ net weigh in [kg]t
Magnet	230 x 230 x 230	4700 / 4700
GPA/EPC cabinet	160 x 70 x 200	1280 / 1280
Host PC	120 x 80 x 140	136 / 126
SEP cabinet	70 x 70 x 195	332 / 332
RF-filter panel	125 x 90 x 80	152 / 122
Patient table	265 x 90 x 110	334 / 240
SEP accessories	120 x 80 x 90	96 / 86
Cable kit	120 x 80 x 105	262 / 250
Cover	170 x 100 x 150	186 / 86
Magnet accessories	162 x 95 x 70	142 / 90
System components	120 x 80 x 115	122 / 110
Docking station accessories	120 x 80 x 130	185 / 175

Options		
In-Room MRC	140 x 70 x 74	120 / 80

TECHNICAL INFO PERTAINING TO LIFT

We will provide these with the system. The crane company must provide the shackles and chains to connect to the eyelets.

NOTE Use of four ropes or chains, each with a load bearing capacity of min. 3000 kg per rope or chain. Length of ropes/chains, approx. 3 m.

Fig. 20 Hoisting



- The hoist rings (eye lugs) are part of the magnet delivery volume.

NOTE The use of snap hooks NOT open lifting hooks is recommended for lifting chains.

NOTE Care should be taken when removing shackles from the hoist rings.

NOTE Care should be taken when retracting the lifting chains to ensure shackles do not snag on the venting components.

Positioning the steel plates

Fig. 21 Positioning the steel plates



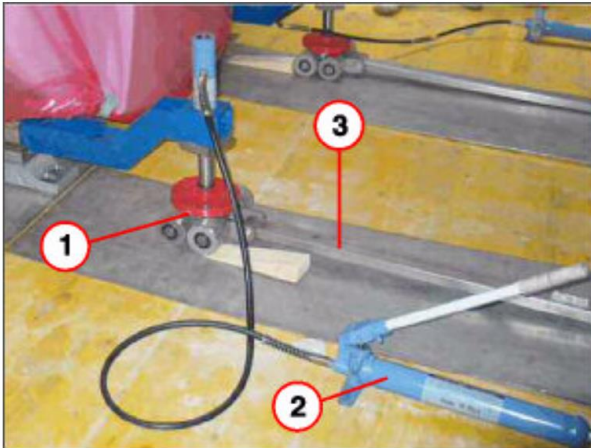
- Positioning the steel plates used for the magnet.

Hoisting the magnet from the Kilian pallet

- Removing the cover of the Kilian pallet using the crane.
- Remove the pallet's exterior walls.
- Removing the mounting used for the magnet on the Kilian pallet

Magnet Wheels to be provided by approved logistics

Fig. 33 Magnet transport set



- Position the four rollers (1) under the four hydraulic cylinders.
- Mount the four towing bars (3) to the rollers (1).
- Lift the magnet by simultaneously activating the four hydraulic pumps (2).
- Lift the magnet slowly and uniformly at all four corners.

Pos. 1	Role
Pos. 2	Hydraulic lifts
Pos. 3	Center pole

END OR REPORT – Please refer to Separate System and Coil QA + Maintenance and Safety protocols